

FIELD QUALITY PLAN

FOR


FQP- Modification of machine foundations and other allied works in various blocks within factory area.



FACTORY CIVIL DEPARTMENT


BHARAT HEAVY ELECTRICALS LIMITED

BHOPAL

 BHOPAL FACTORY CIVIL DEPARTMENT		AUTHORISATION FOR DIFFERENT CATEGORIES OF CHECKS	
Classification of Check		Inspection Authority BHEL	Clearing Authority BHEL
Symbol	Description		
A	Critical	Sr. Engr (FCX-PLG)	Manager (FCX-PLG)
B	Major	Sr. Engr (FCX-PLG)	Manager (FCX-PLG)
C	Minor	Sr. Engr (FCX-PLG)	Manager (FCX-PLG)

NOTE :

- 1 Quantum of check shall be 100% for all characteristics unless otherwise mentioned in reference documents. Contractors will be responsible for getting the work inspected by inspecting authority after carrying out inspection by themselves as per Field Quality Plan.
- 2 In case of non-conformity, before accepting, clearing agency shall ensure disposition and the same shall be reflected in the log-sheet /protocol.
- 3 For checks where log sheets are not called for, suitable records shall be maintained in the form of log book / protocols.
- 4 Abbreviations used in the column "Type of Check" are
 - R : Record Verification
 - M : Measurement
 - W : Witness
 - T : Test
- 5 Abbreviations used in the column "Format of Record" are
 - SR: Site Register
 - TR : Test Report
- 6 In case of non-availability of inspecting/clearing authority of prescribed level the job shall be performed by higher authorities or the persons authorized by sectional head

<div><p>BHOPAL FACTORY CIVIL DEPARTMENT</p></div>		<div>Standard Field Quality Plan</div>					<div>DOC NO:</div> <div>REV NO: NIL</div>	
S No.	CHARACTERISTICS / ITEM	TYPE OF CHECK	INSTRUMENT	CLASS	QUANTUM/ FREQUENCY OF CHECK	REFERENCE DOCUMENT/ ACCEPTANCE STANDARD	FORMAT OF RECORD	REMARKS
1.0	Fabrication Works							
1.1	Electrodes							
1.1.1	Moisture Free storage for electrodes as per IS 1395:1982	W	As per IS:1395:1982	B	100%	As per IS:1395:1982	SR	
1.1.2	100% visual examination shall be carried out in the vicinity of welds for arc strikes, undercuts, cleats, tacks & gouges & shall be ground and blended. The entire butt weld area shall be dye penetrant/magnetic particles tested.	W	As per Corporate Standard AA 0622101	B	100%	As per Corporate Standard AA 0622101	SR	