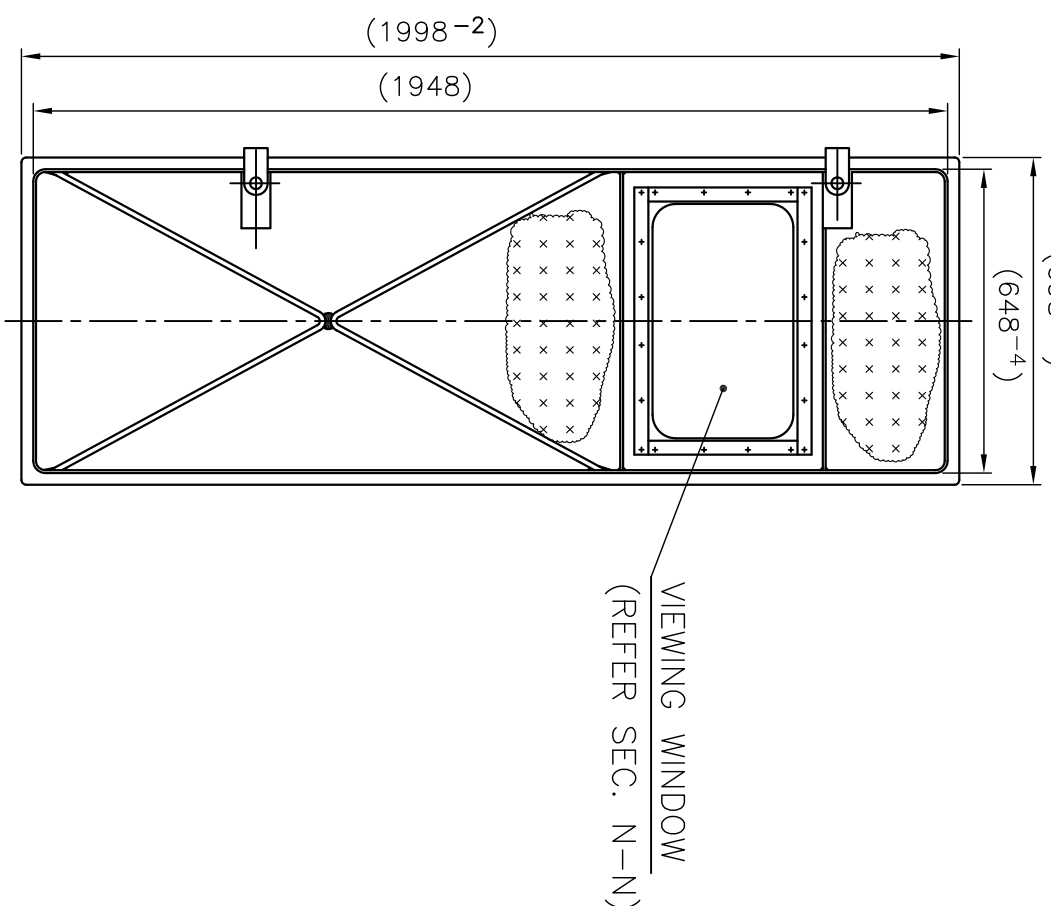
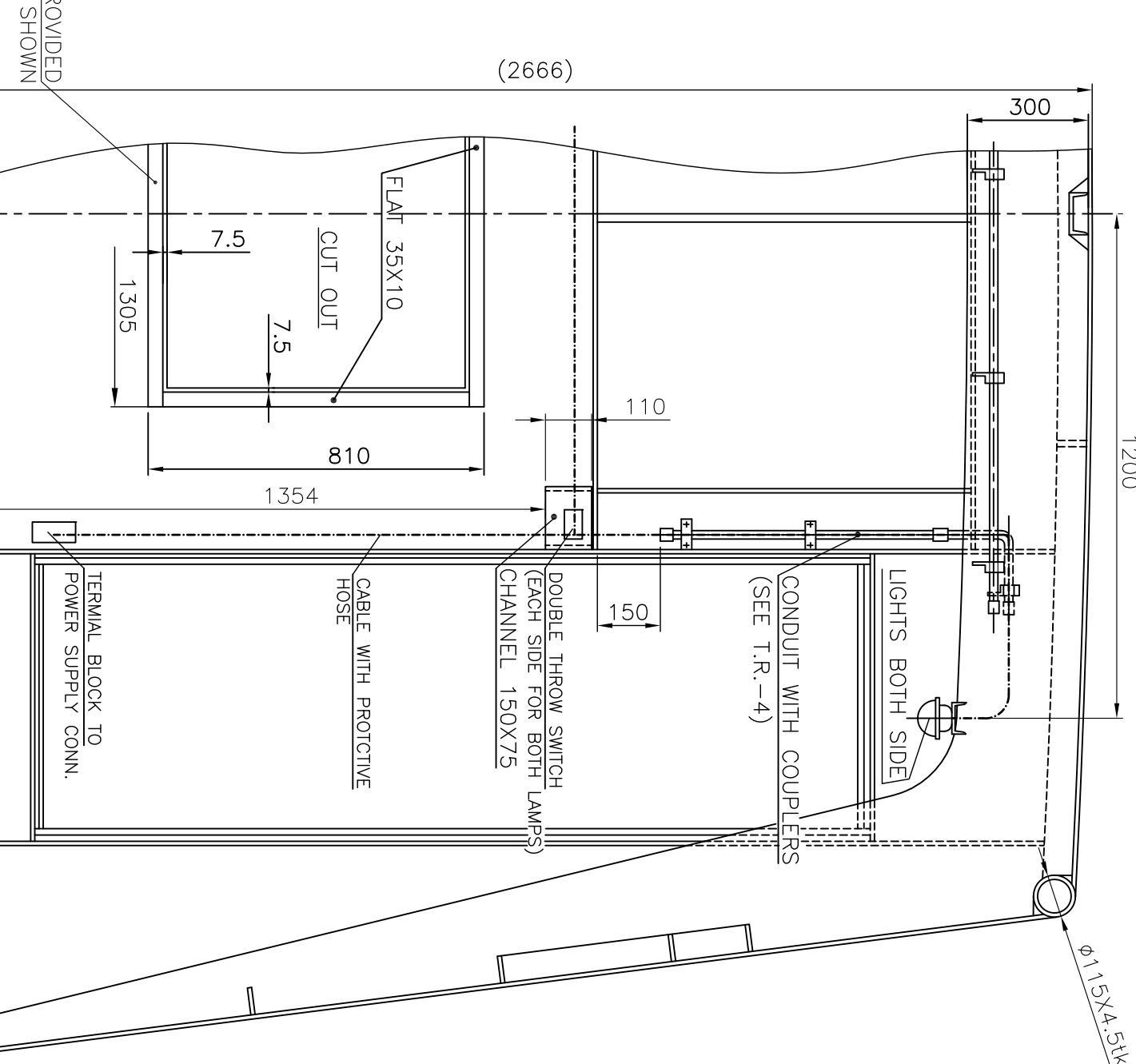
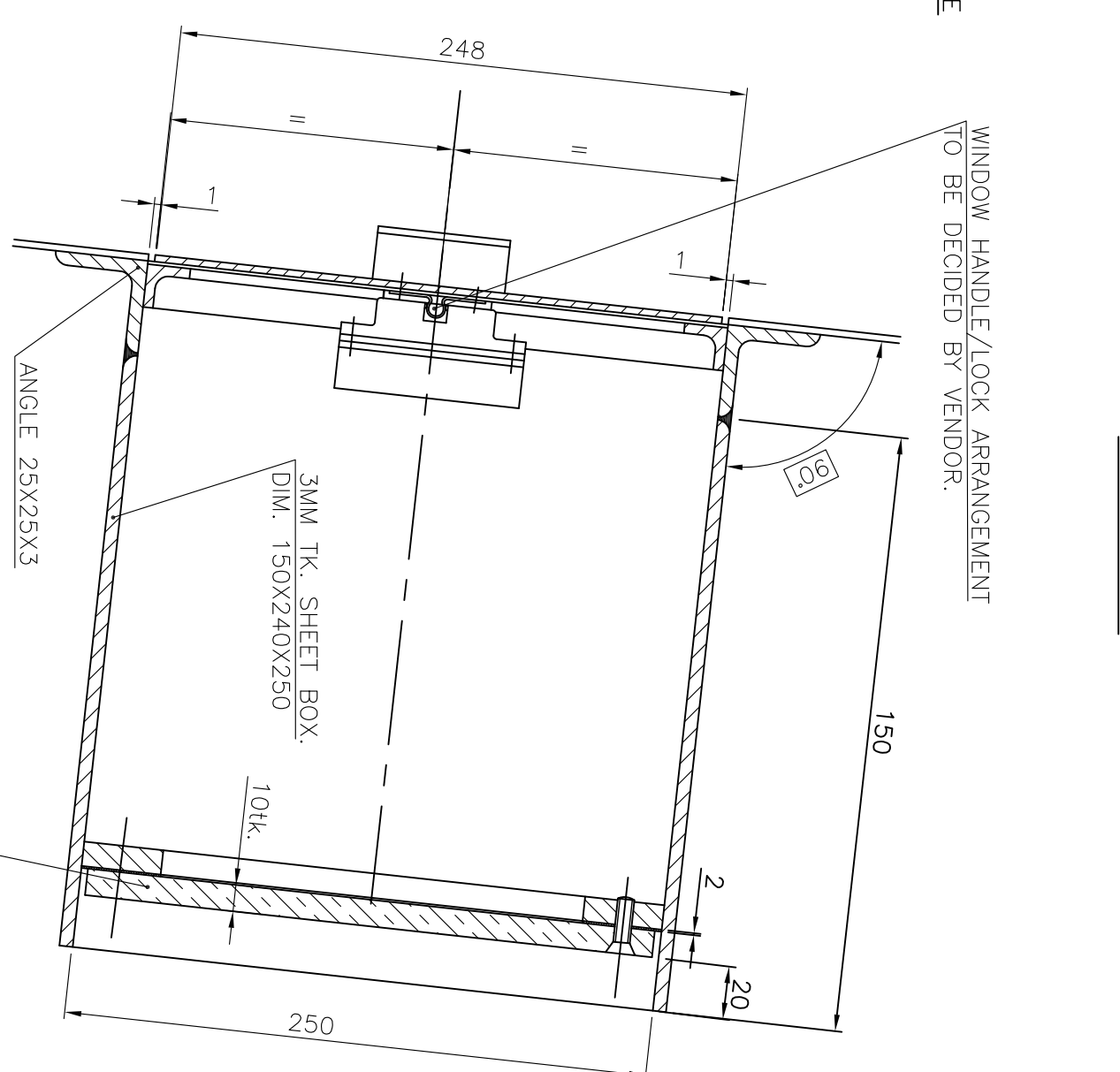
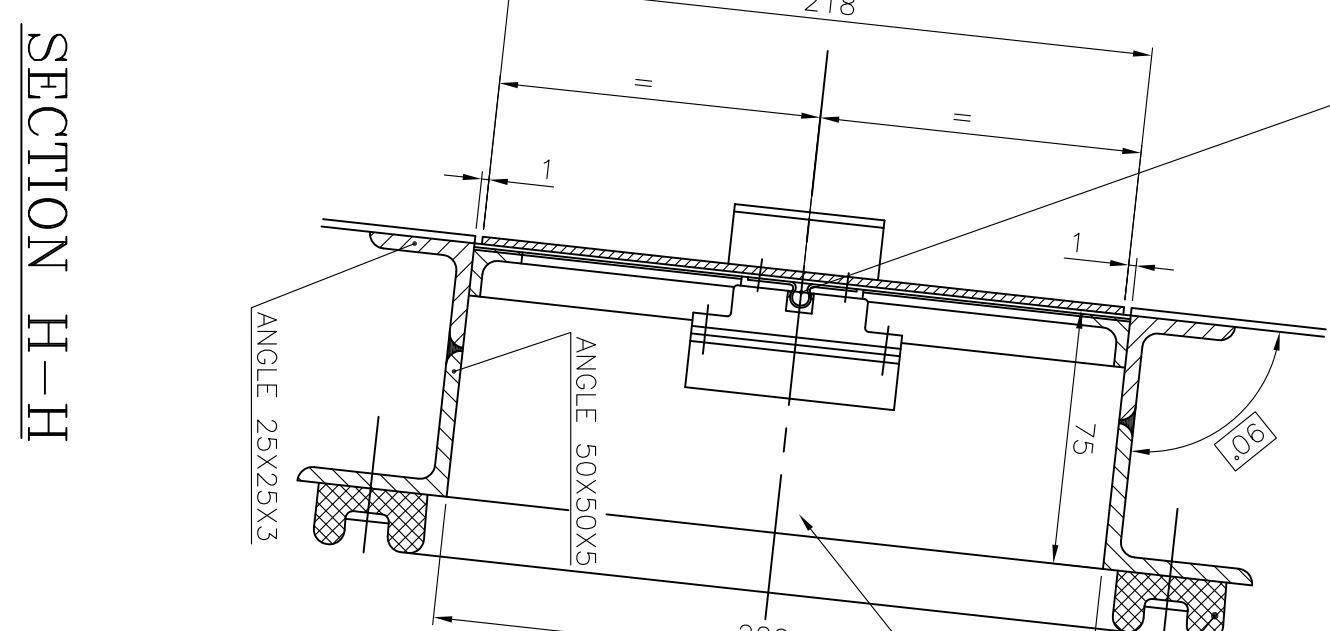
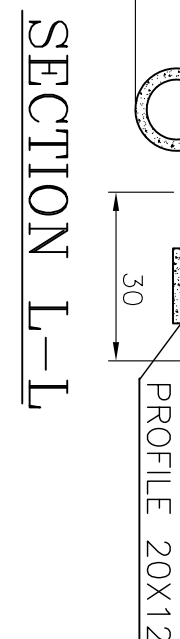
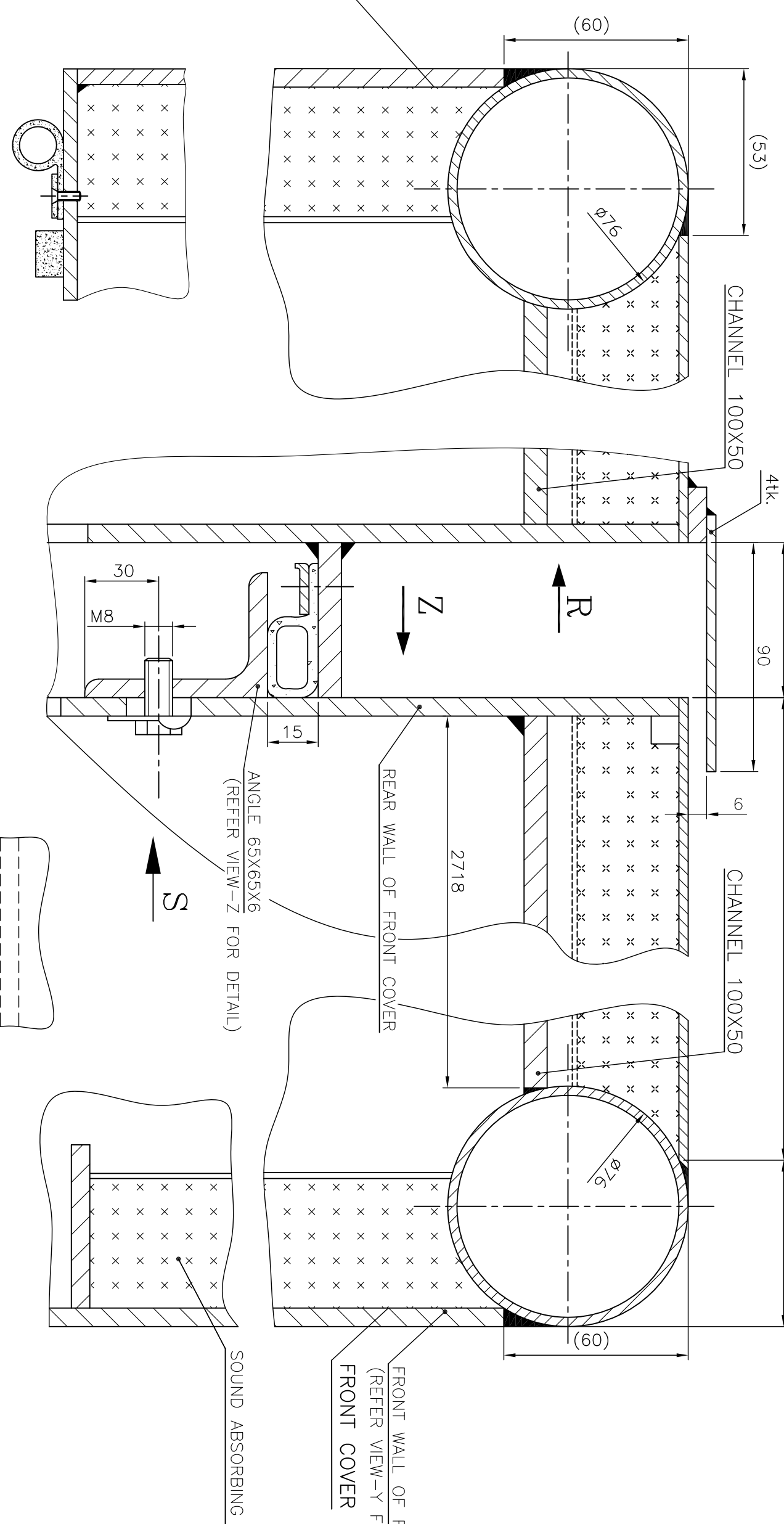
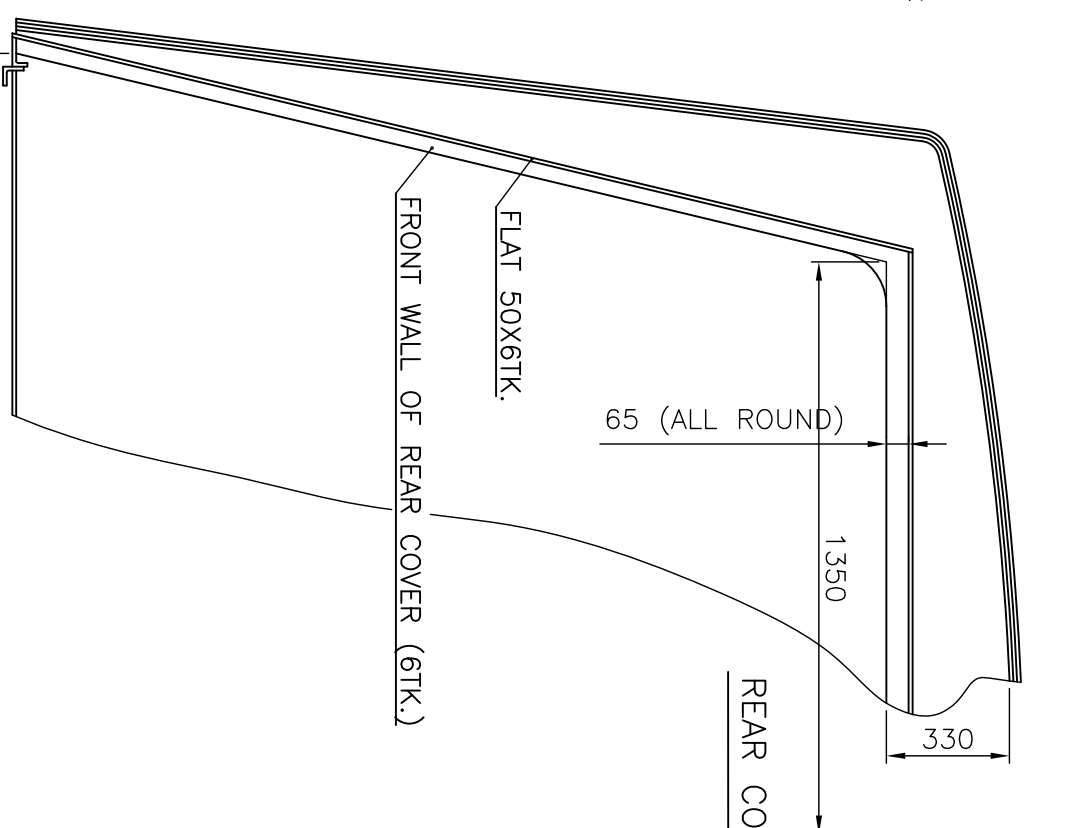
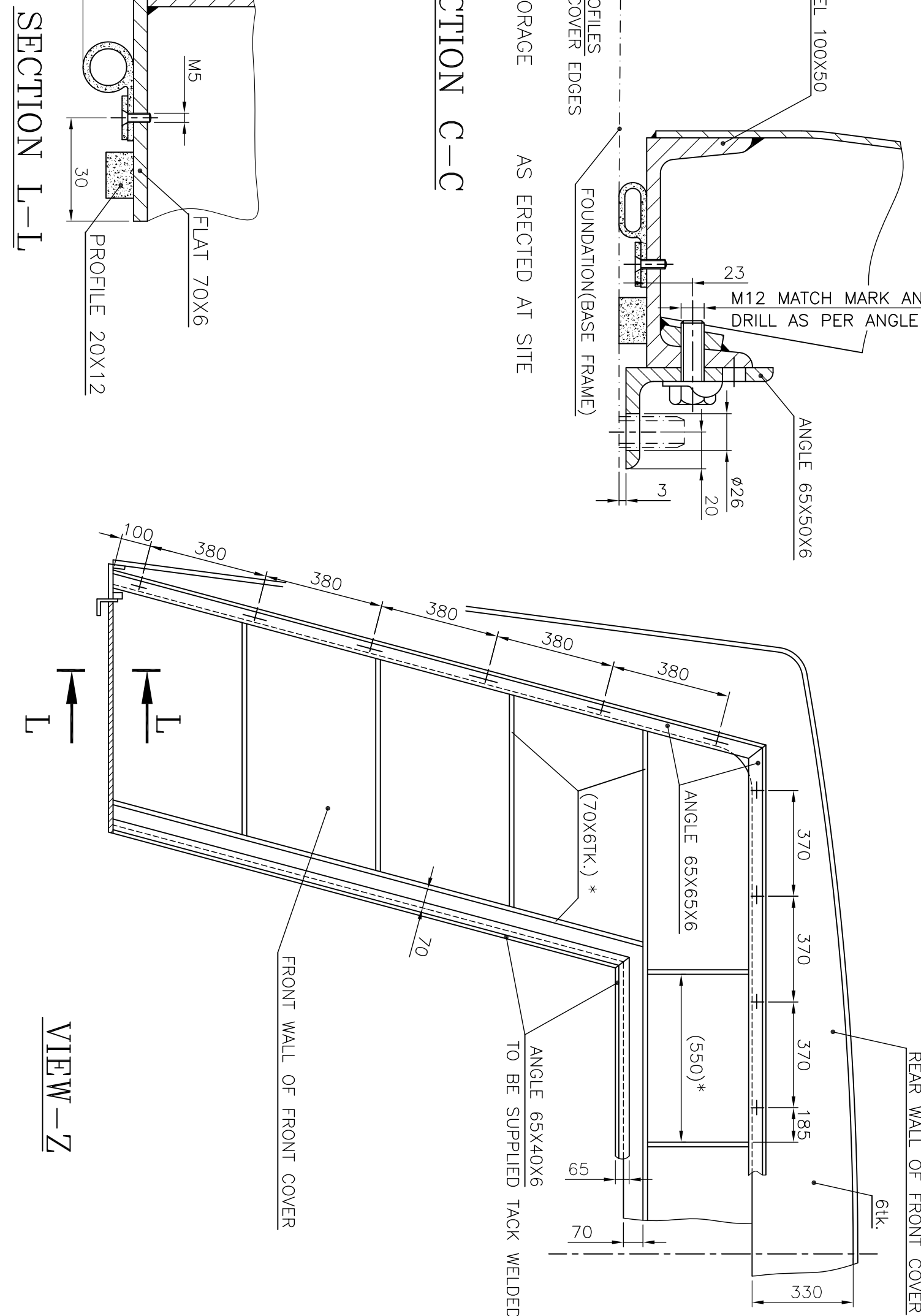
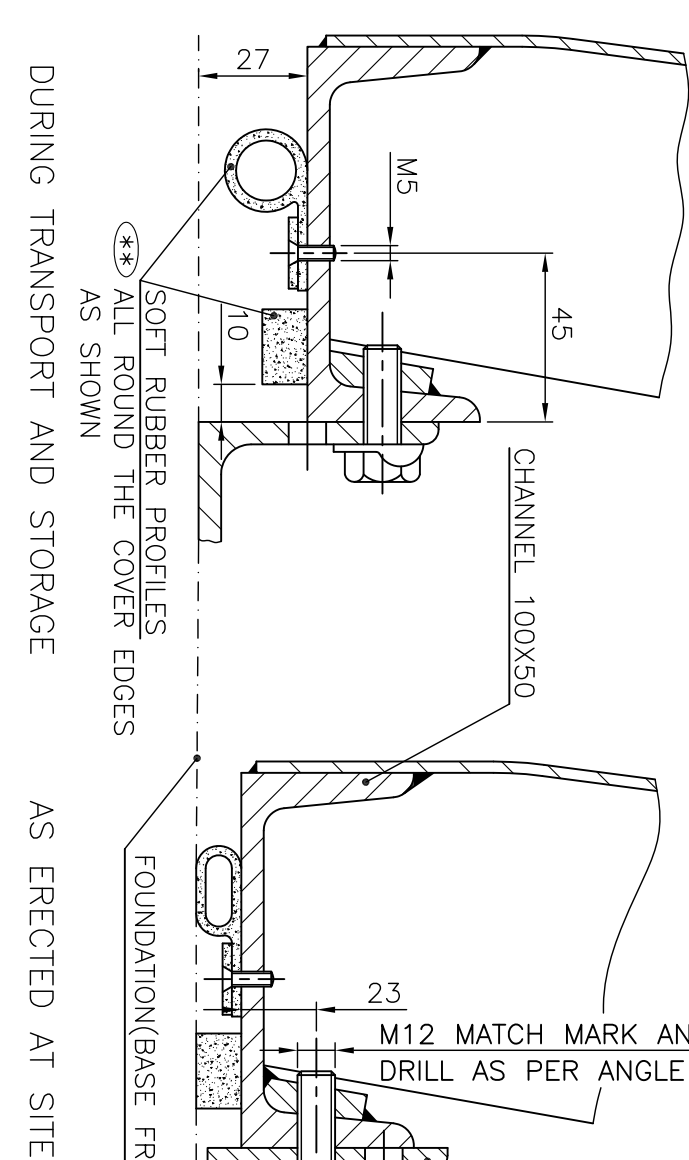
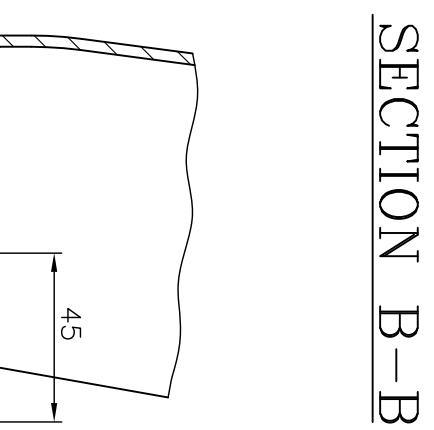
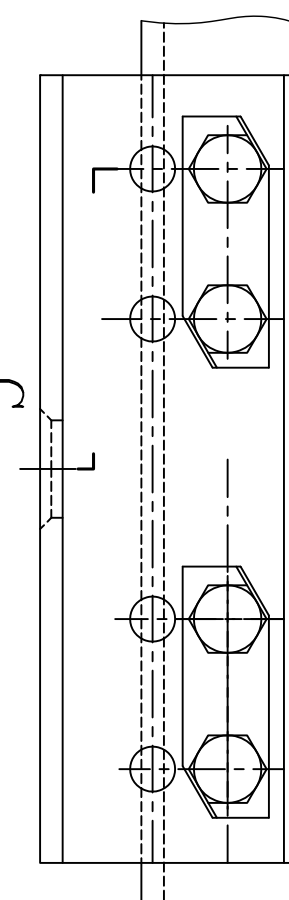
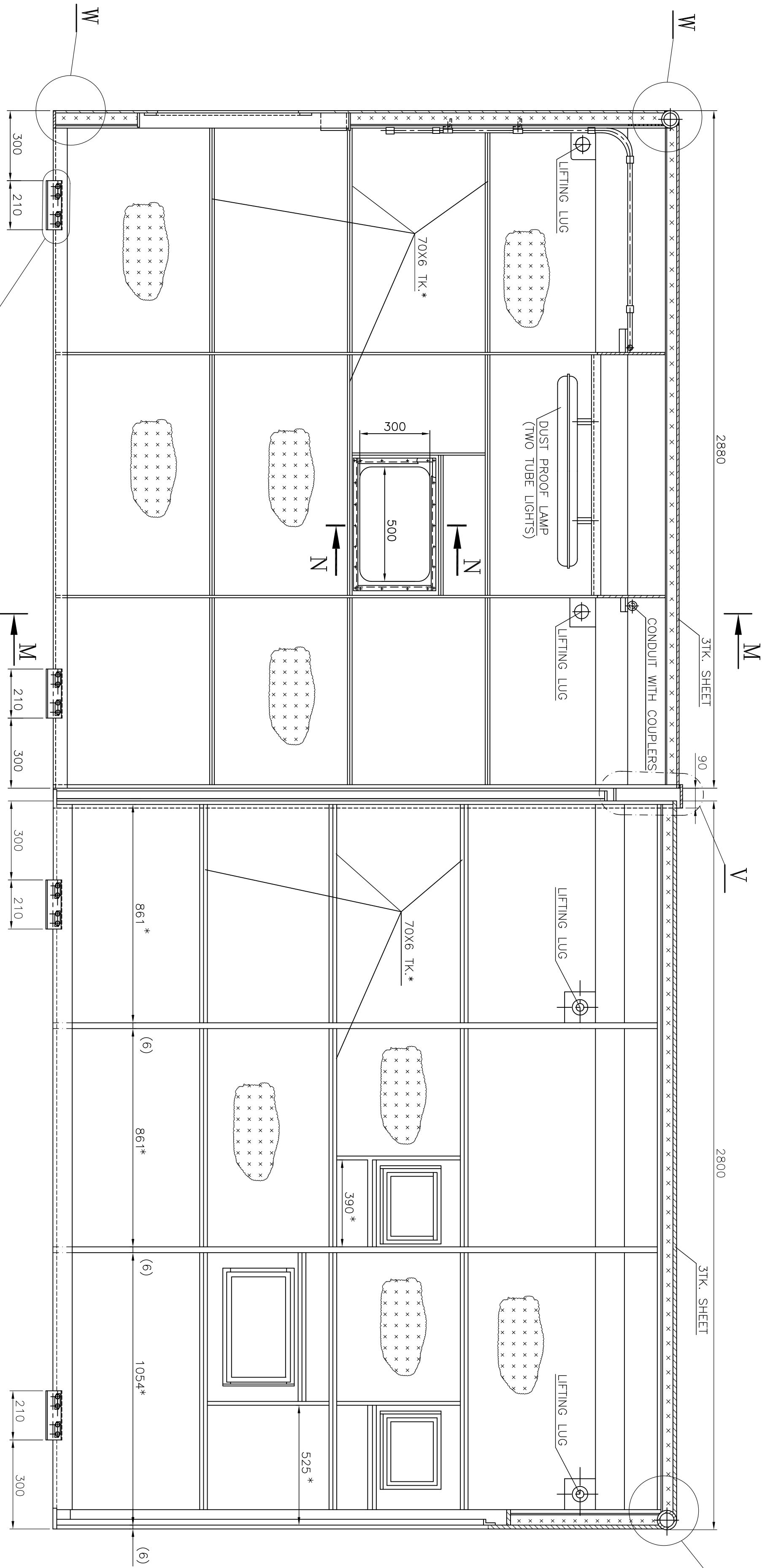




WELD SYMBOL SIZE OF WELD SEAM	5N
TYPE OF ELECTRODE	E-6017

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THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

TECH. REQUIREMENTS:

1. EXTERIOR COVER COMPOSES OF FRONT COVER, REAR COVER, WINDOW ASST. DOORS AND LIGHT ASSEMBLY.
2. FRONT COVER SHALL BE MADE OF 100% POLYESTER NON WOVEN FABRIC OF 170 G/SM² WITH 10% OF FRONT COVER TO BE MADE OF 100% POLYESTER NON WOVEN FABRIC OF 200 G/SM² AS PER THIS INFO.
3. NON WOVEN POLYESTER SUPPLIER HAS TO TAKE PRIOR APPROVAL OF THE OFFERED STRUCTURE FROM BELL BY SUBMISSION OF DETAILED DRAWING AND STRUCTURAL CALCULATIONS.
4. BOTH THE COVERS (FRONT AND REAR COVER) ARE ASSEMBLED IN A SITE IN CONJUNCTION WITH PROVISION FOR AIR SEALING SUPPLIER HAS TO ENSURE THE SAME DURING INSPECTION AT THEIR WORK AS WELL AS AT SITE.
5. PLATE FOR AIR FILTER IS WELDED ON FRONT COVER SHALL BE AS FOLLOWS: 12MM PER METER UNDEWNESS IS PERMITTED.
6. INSIDE/OUTSIDE OF BOTH FRONT AND REAR COVER DOORS, WINDOWS GLASS FRAME SHALL BE ASHUTCHALAI SOUND WELD SHALL BE OF 5 LIT (ELECTRODE 60072) AND SEAM LENGTH AT DIFFERENT LOCATIONS SHALL BE SUFFICIENT TO PROVIDE STRENGTH TO THE COMPLETE STRUCTURE. 10% OF WELD SEAM SHALL BE TESTED BY D.P. LIFTING LUGS.
7. COMPLETE COVER SURFACE SHALL BE COATED WITH EPOXY RESIN BASED PAINTER.
8. TWO NUMBER LIGHTING LAMP ASSEMBLIES MUST PROOF FITTING OF REPAIRED MAKE.
9. ALL ELECTRICAL WIRING SHALL BE PROTECTED BY PVC COVERING AND ALL ELECTRICAL CONNECTIONS SHALL BE MADE IN EACH DOOR AND SOCIETY REPAIRMENT POINTS. SWITCHES TO BE MOUNTED FOR EACH DOOR AND SOCIETY REPAIRMENT POINTS.
10. AFTER COMPLETE MANUFACTURING OF COVERS SUPPLIER SHALL OFFER THE SAME TO BELL FOR INSPECTION AT THEIR WORKS.
11. COVER OF BOTH COVERS EXTERIOR WINDOW SHALL BE LINED WITH SOUND ABSORBING LINING SOUND LIT. ABSORBING MATERIAL COMPOSES OF RESIN BOUND WOL WITH CONFINING TO 500KHZ, SOUND LOSS DENSITY 0.6 KG/CM² LINING MATERIAL SHALL PREFERABLY BE WRAPPED WITH NON-COMBUSTIBLE AIR PERMEABLE TISSUE (GLASS FIBER) TO PROTECT THE 14. SOUND PROOF LINING SHALL BE SANITICIZED BETWEEN COVER WRAPPER AND PERFORATED SHEET. PERFORATED SHEET IS HELD IN POSITION EITHER BY TACK WELD OR SORBED WITH THE SUPPORT STRUCTURE.
15. WITH SOUND PROOF LINING INSIDE THE COVER, SOUND LEVEL REDUCTION TO A LEVEL OF 50DB OR LESS AT ONE METER DISTANCE FROM THE COVER SHALL BE MAINTAINED.
16. SUPPLIER SHALL SUBMIT TEST CERTIFICATE OF MATERIAL PURCHASED EXACTLY OUTSIDE SHEET, 18GZ, LAMP FITTINGS AND RECORD OF DP PERFORMED FOR INTERVIEW DATA SHEET OF SOUND ABSORBING MATERIAL TO BE SUBM.