

TECHNICAL DELIVERY CONDITION

PRODUCT :POLYURETHANE TROUGH LINERS FOR TUBE STRAIGHTENING MACHINE /SSTP

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1.MATERIAL:

Polyurethane (90° Shore A)

2.DIMENSION & TOLERANCES:

As mentioned in drawing

3.TESTS:

SL NO	TEST	VALUE
01	Hardness [Degrees Shore A]	90° ± 5°
02	Material purity shall be checked and reported by Fourier Transform Infra-Red Spectroscopy (FTIR) technique from NABL accredited laboratory .	-

4. PACKING:

The material (liners) shall packed in air tight sealed transparent tough plastic covers in numbers of 1 per packing. Details of material i.e. BHEL material code, Material Description along with drawing number as in Purchase Order, Quantity per packing shall be labelled on each packing.

5.INSPECTION AND CERTIFICATION:

Test Certificates shall contain the following

- Purchase Order No. (BHEL), TDC No & Test Certificate Number.
- Material Description.
- Results of test as per SL No.3 from NABL accredited laboratory.
- Dimensional Inspection Report.

K V KARTHE /MANAGER/CMM/SSTP