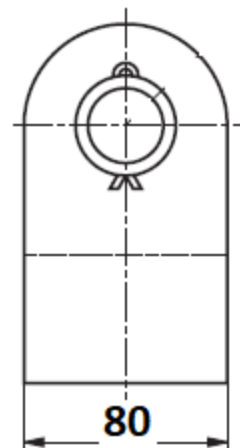
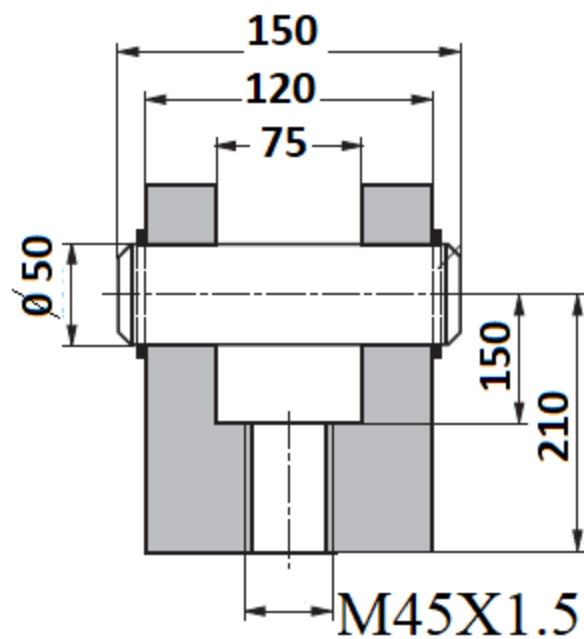
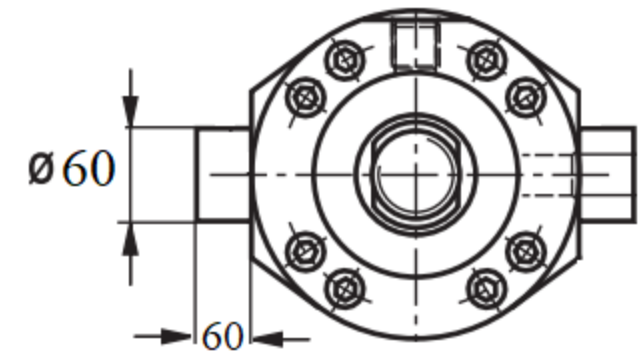
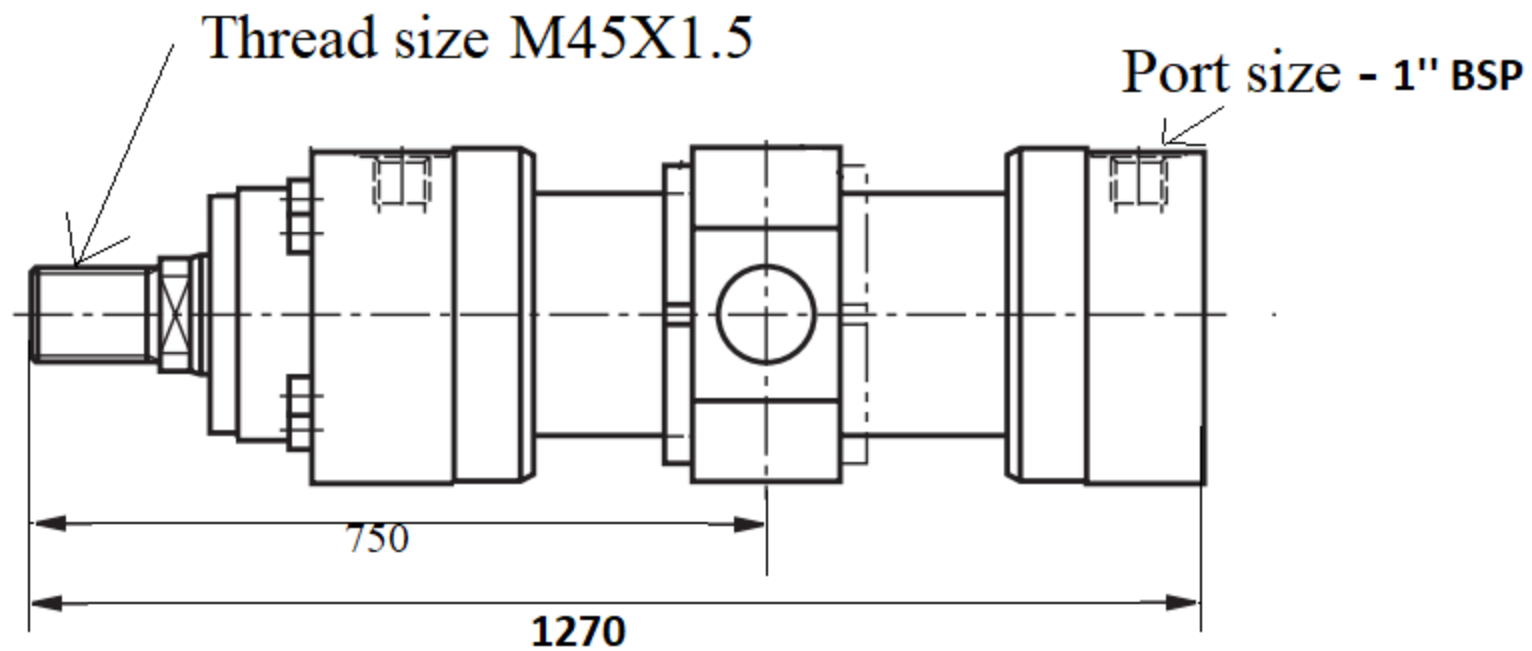


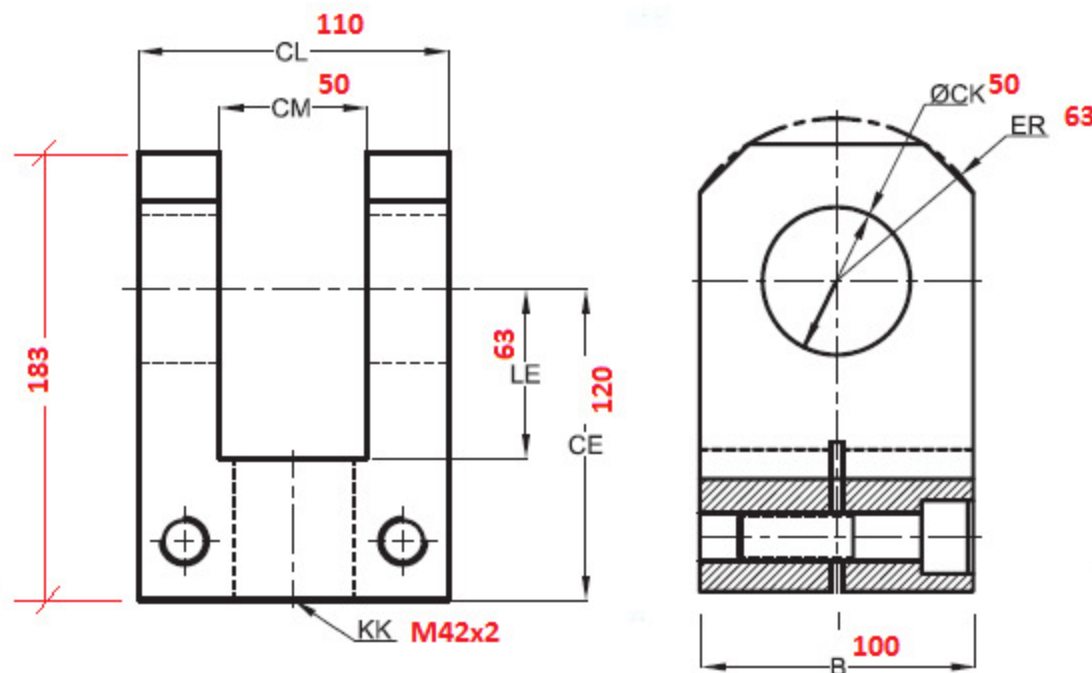
# CHARGING DOOR CYLINDER



Piston rod-70mm  
Bore-100 mm  
Stroke-940 mm

**Sketch Number**  
**HMM-1101-40-01**

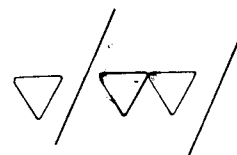
## CYLINDER EYE



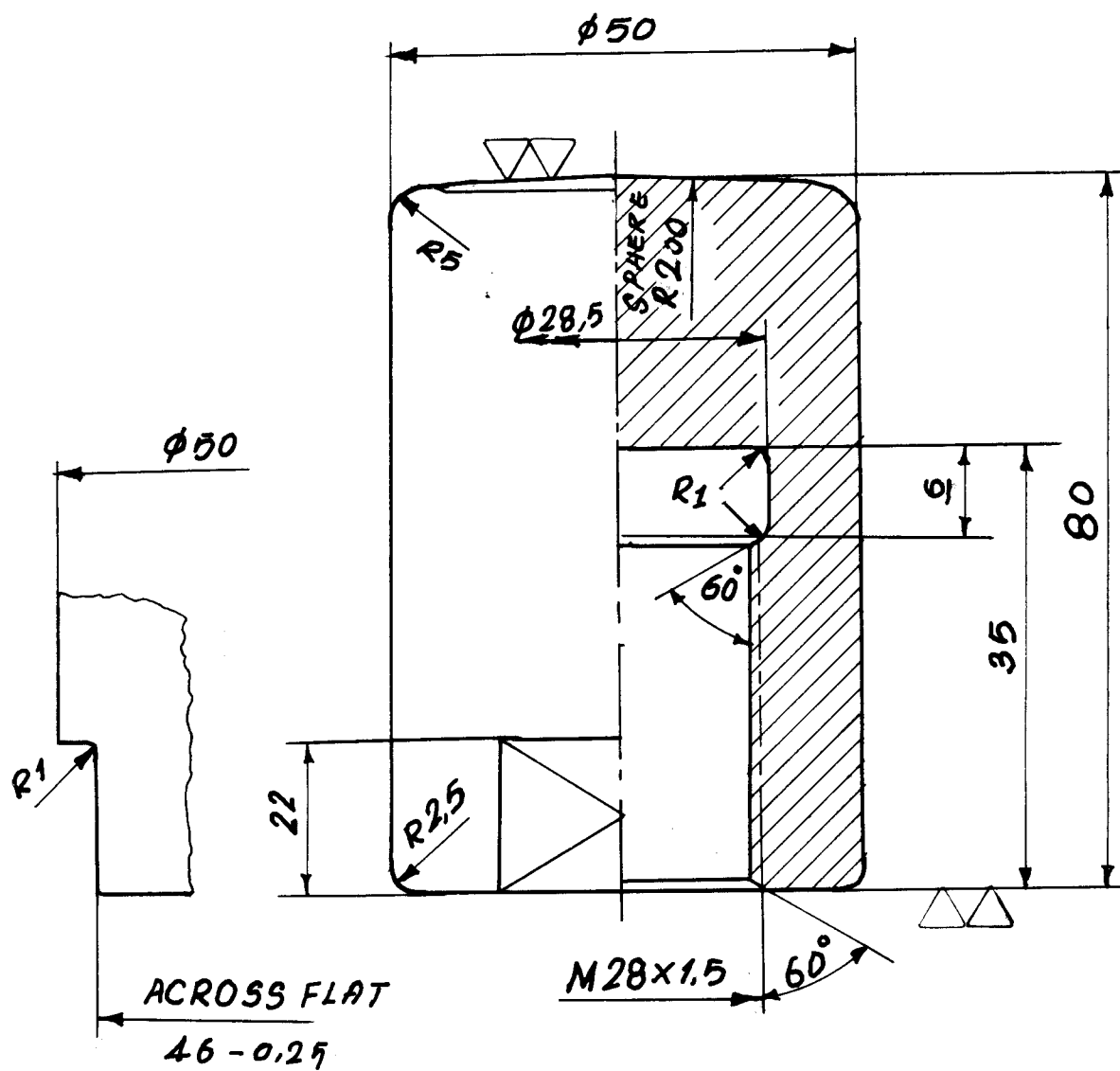
Sketch Number  
HMM-1150-40-01

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|           |      |         |
|-----------|------|---------|
| REV<br>01 | DATE | ALTERED |
| ZONE      |      | CHECKED |



TEMPERED TO 80-100 KG/mm<sup>2</sup>



|          |             |                     |         |
|----------|-------------|---------------------|---------|
|          |             | 15 Cr 65, IS : 1570 |         |
| ITEM NO. | DESCRIPTION | MATL CODE           | UNIT WT |
|          |             | MATL SPEC           | QTY     |

EQPT : STRETCH REDUCING MILL.



**Bharat Heavy Electricals Ltd.,**  
SEAMLESS STEEL TUBE PLANT  
TIRUCHIRAPALLI - 620 014

|      |             |             |         |
|------|-------------|-------------|---------|
| DRN  | NAME        | SIGN        | DATE    |
| CHD  | A. AROCKIAH | J. J. J.    | 18.7.82 |
| APPD | S. SUNDARAM | S. SUNDARAM | 16.7.82 |

|       |                                             |       |             |                                     |            |
|-------|---------------------------------------------|-------|-------------|-------------------------------------|------------|
| DEPT  | GRADE OF UNTO. DIM C/M/F                    | SCALE | WEIGHT (kg) | REF TO ASSY / OLD DRG               | ITEM NO.   |
| CODE  |                                             | NTS   | 1, 0        | 4-7-1155-05-02657<br>D107043-32-017 |            |
| TITLE | PRESSURE PIECE.<br>(STAND CLAMPING SRM 300) |       |             | CARD CODE<br>U 01                   | REV.<br>00 |
|       |                                             |       |             | DRAWING NO.<br>4-7-1155-05-00514    |            |

|           |              |         |
|-----------|--------------|---------|
| REV<br>01 | DATE<br>9/14 | ALTERED |
|           |              | CHECKED |
| ZONE      |              |         |

|          |             |           |         |
|----------|-------------|-----------|---------|
|          |             |           |         |
|          |             |           |         |
| ITEM NO. | DESCRIPTION | MATL CODE | UNIT WT |
|          |             | MATL SPEC | QTY     |

|                                                      |           |                   |      |
|------------------------------------------------------|-----------|-------------------|------|
| TITLE                                                | CARD CODE | DRAWING NO.       | REV. |
| HYDRAULIC CYLINDER<br>(STAND CLAMPLING DEVICE 8M300) | U 01      | 4-7-1155-05-02657 | 01   |