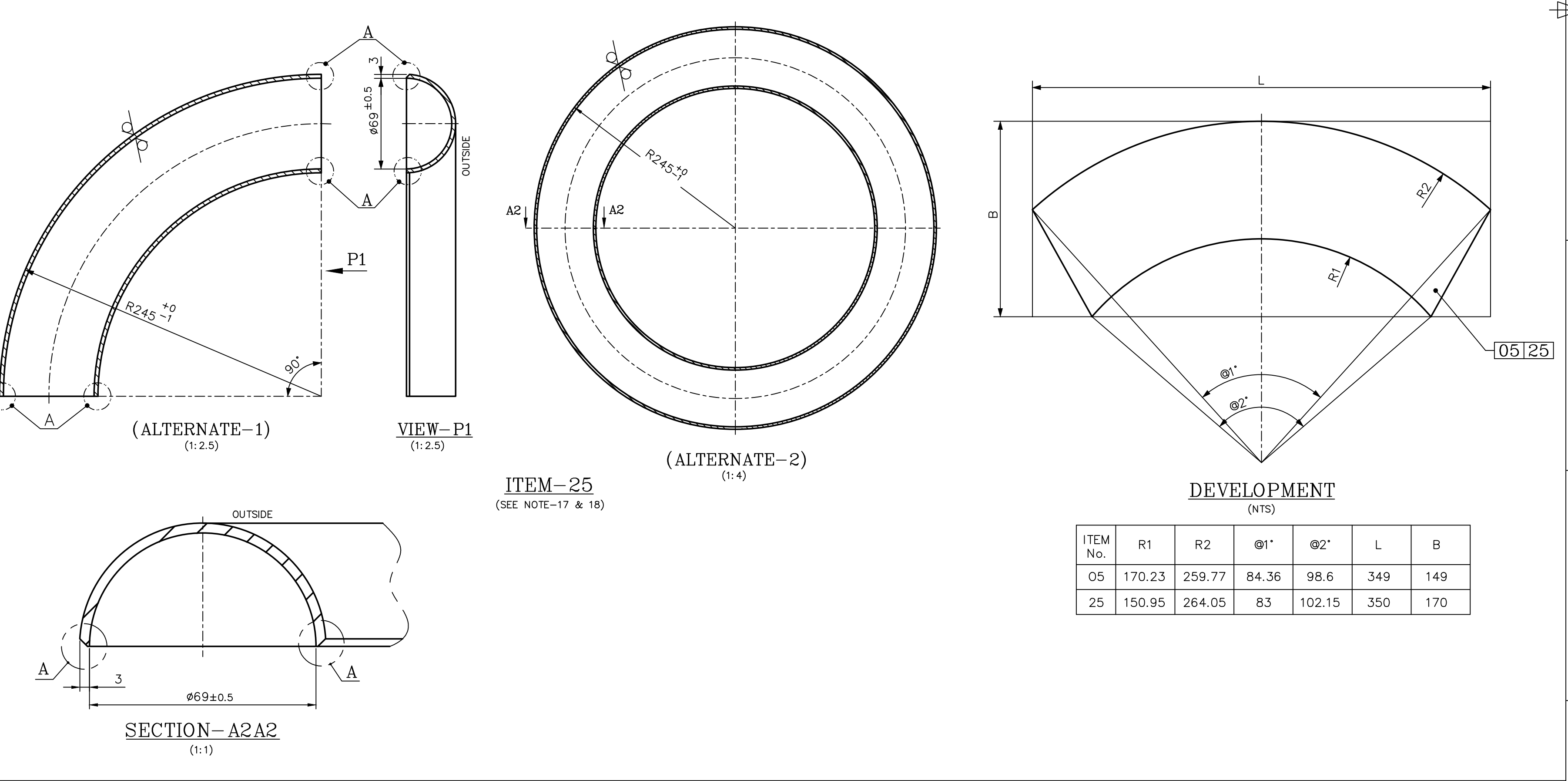
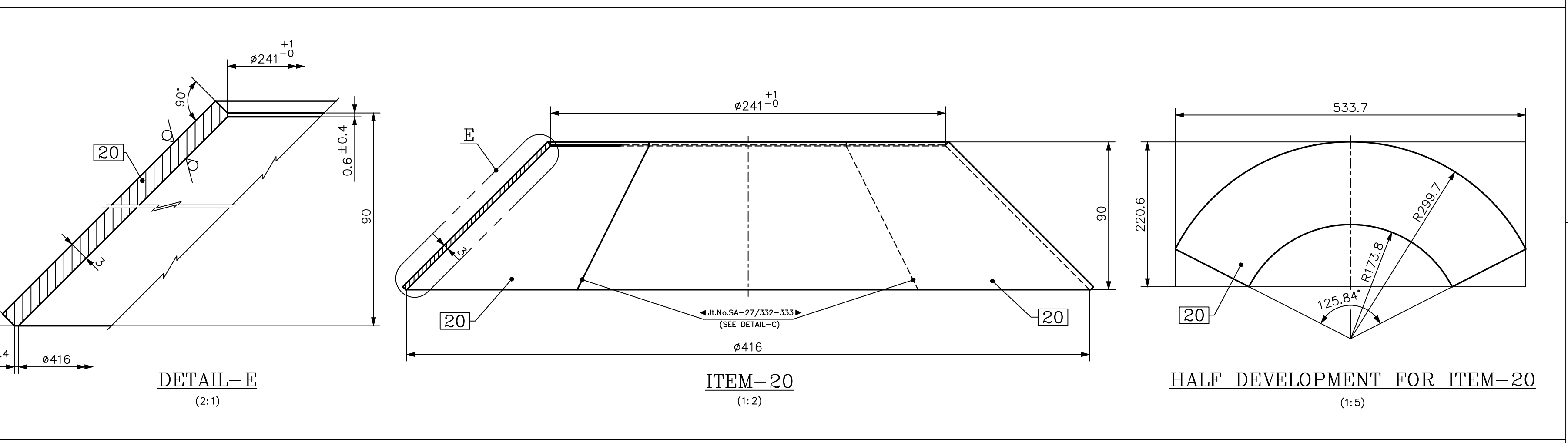
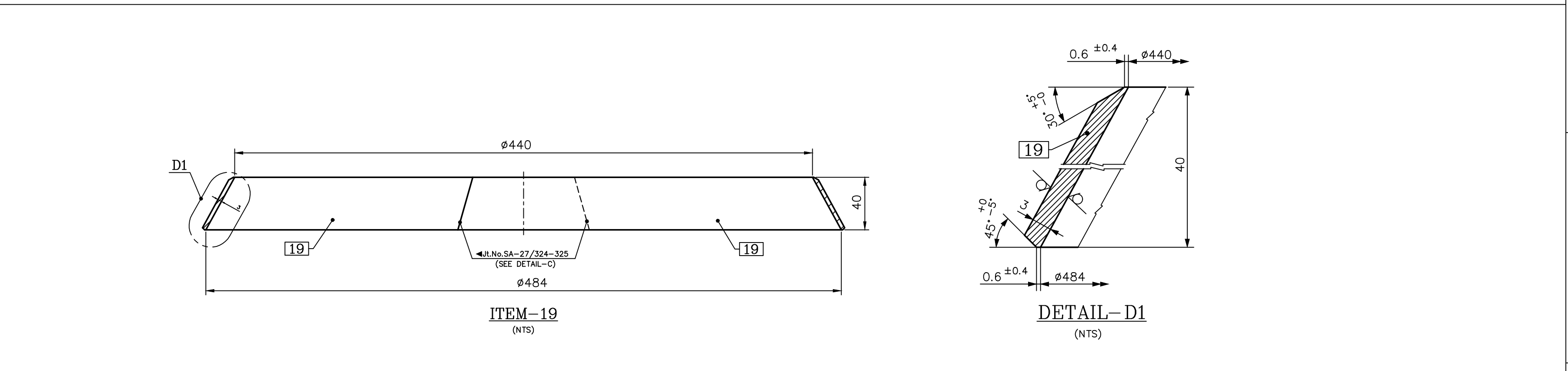
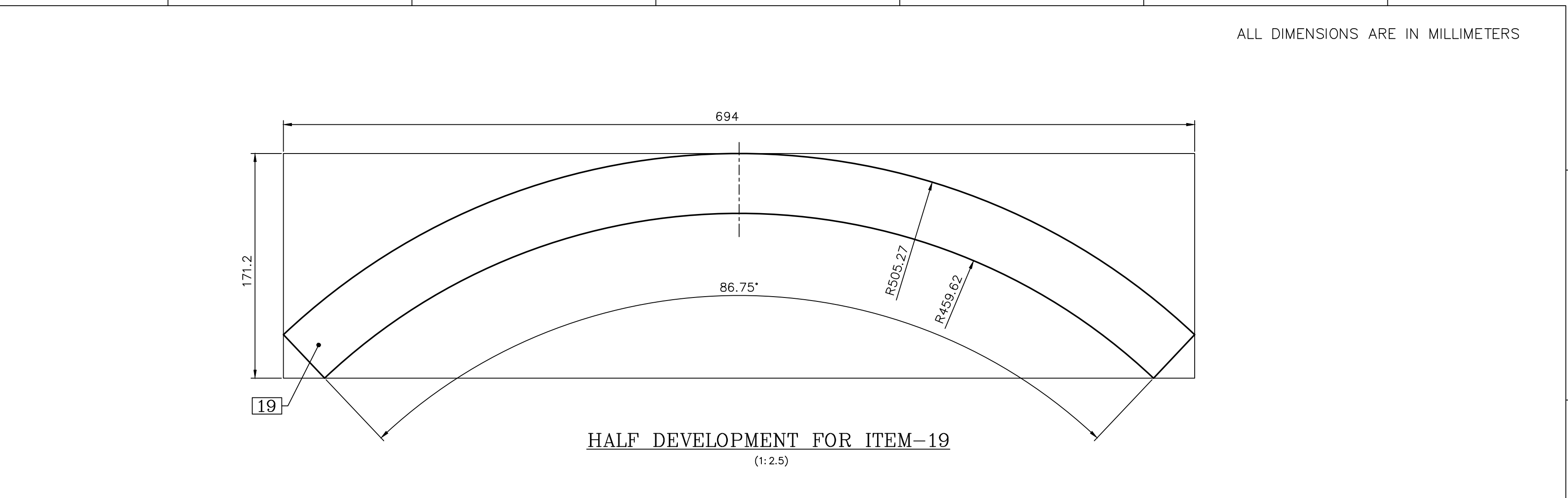
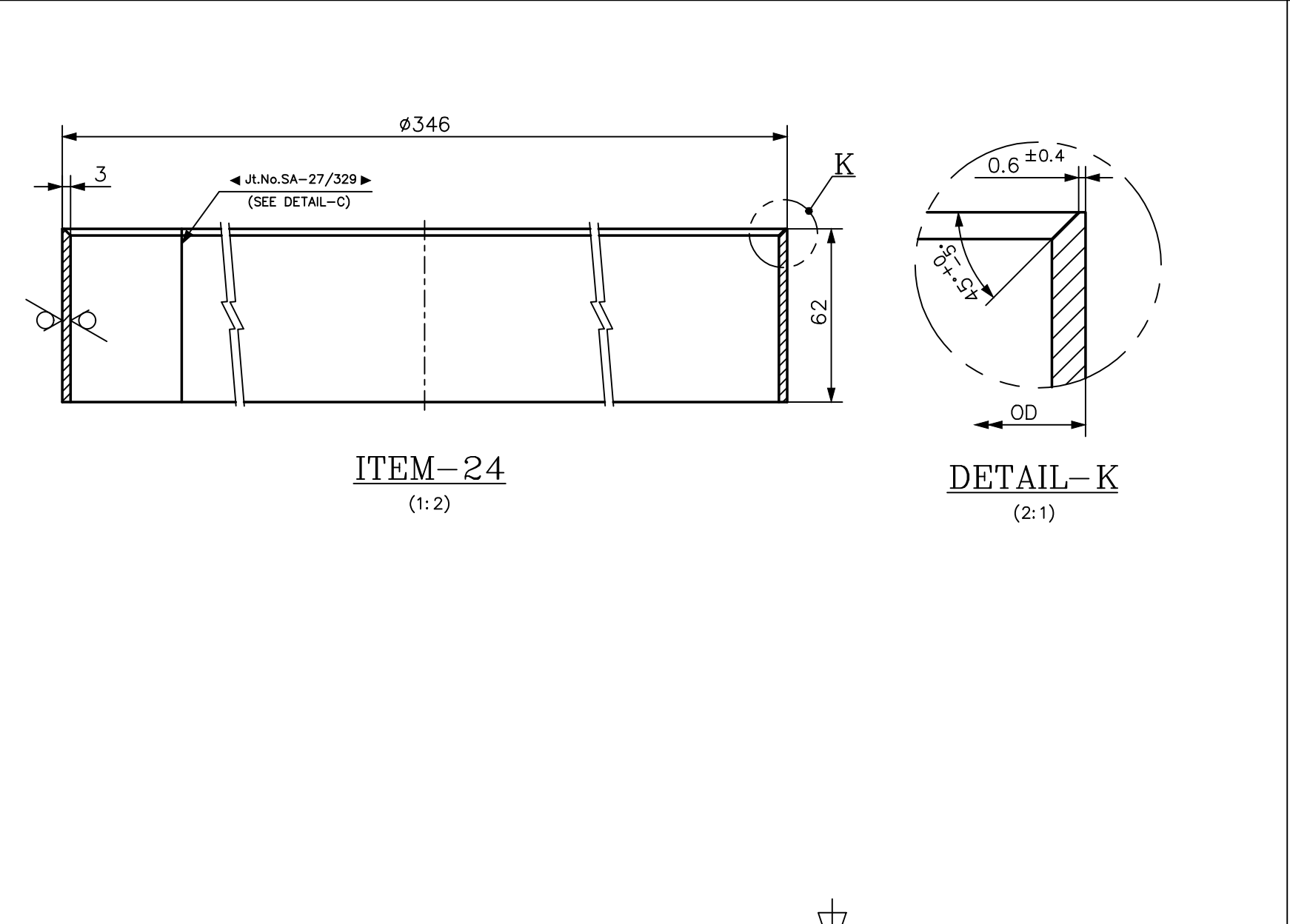
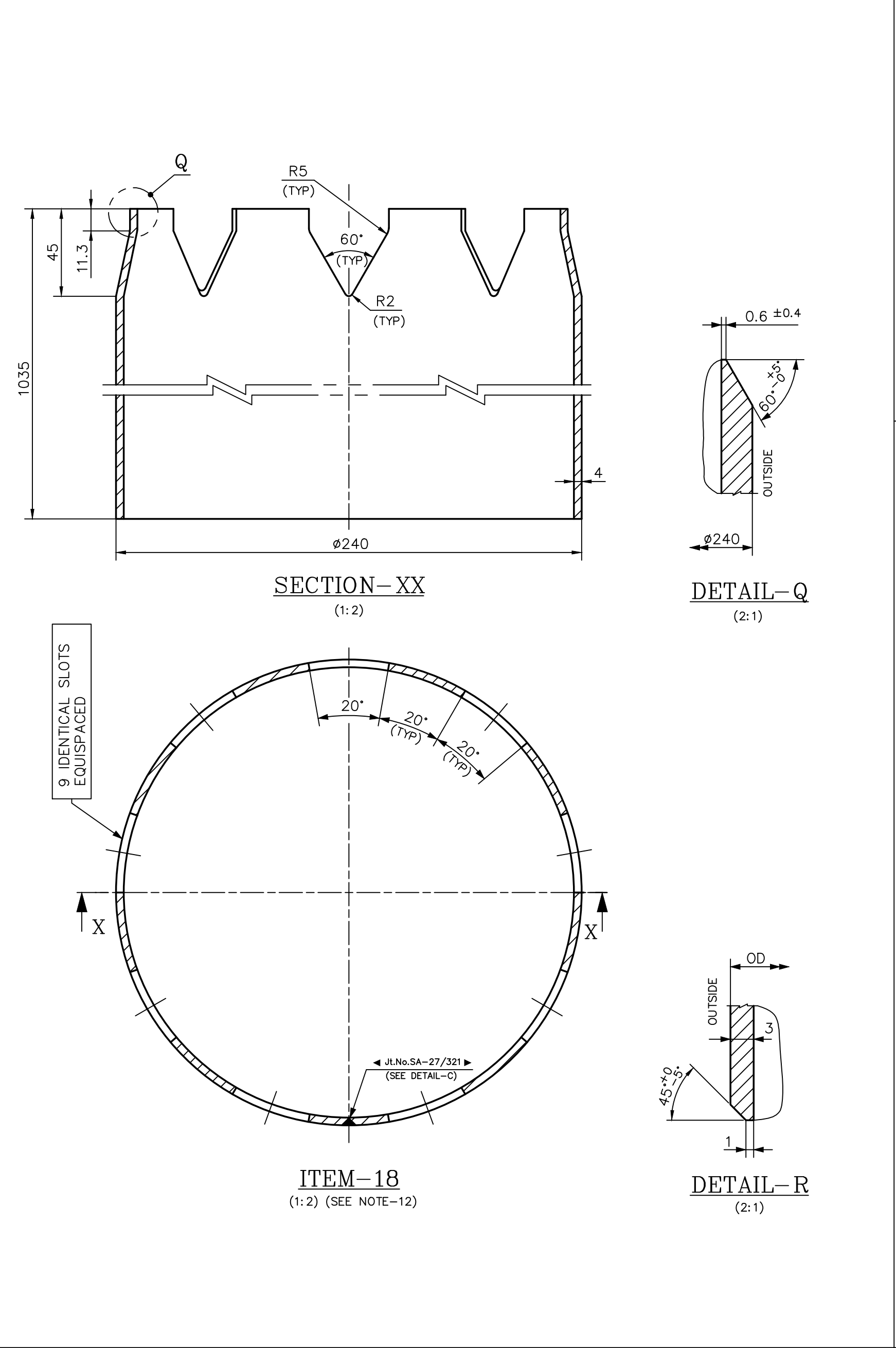
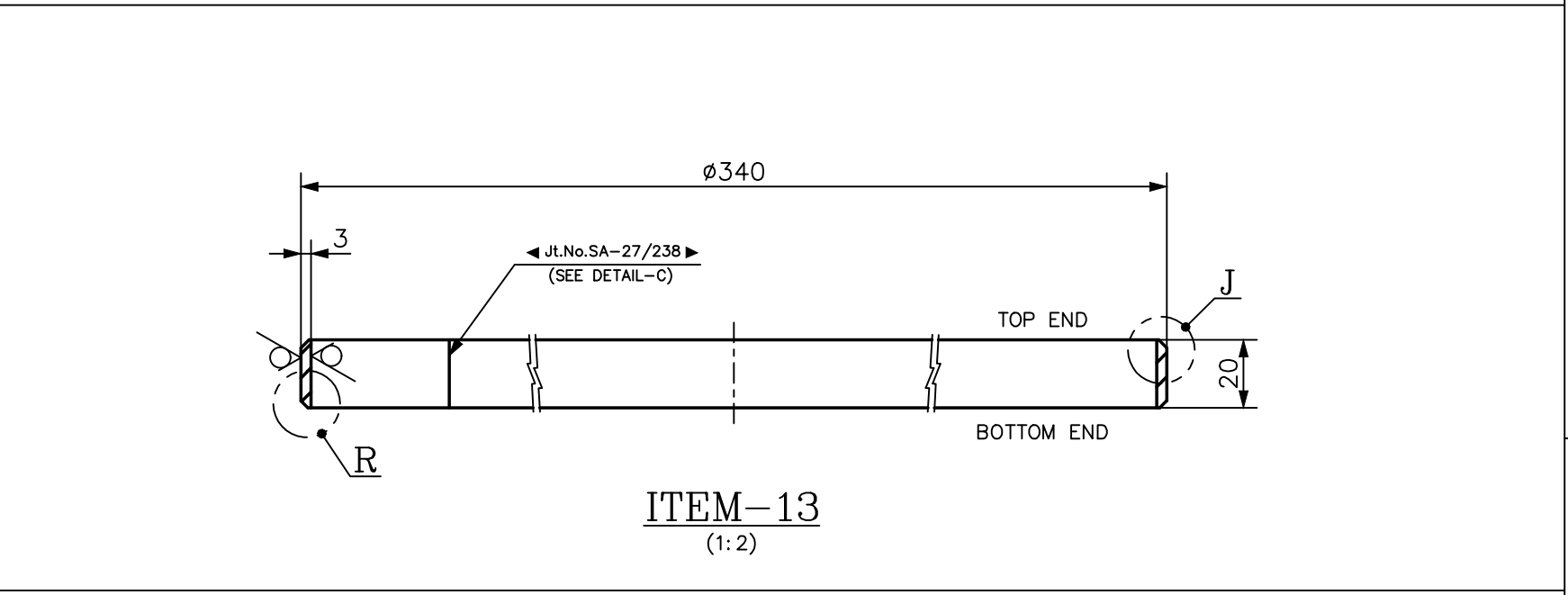
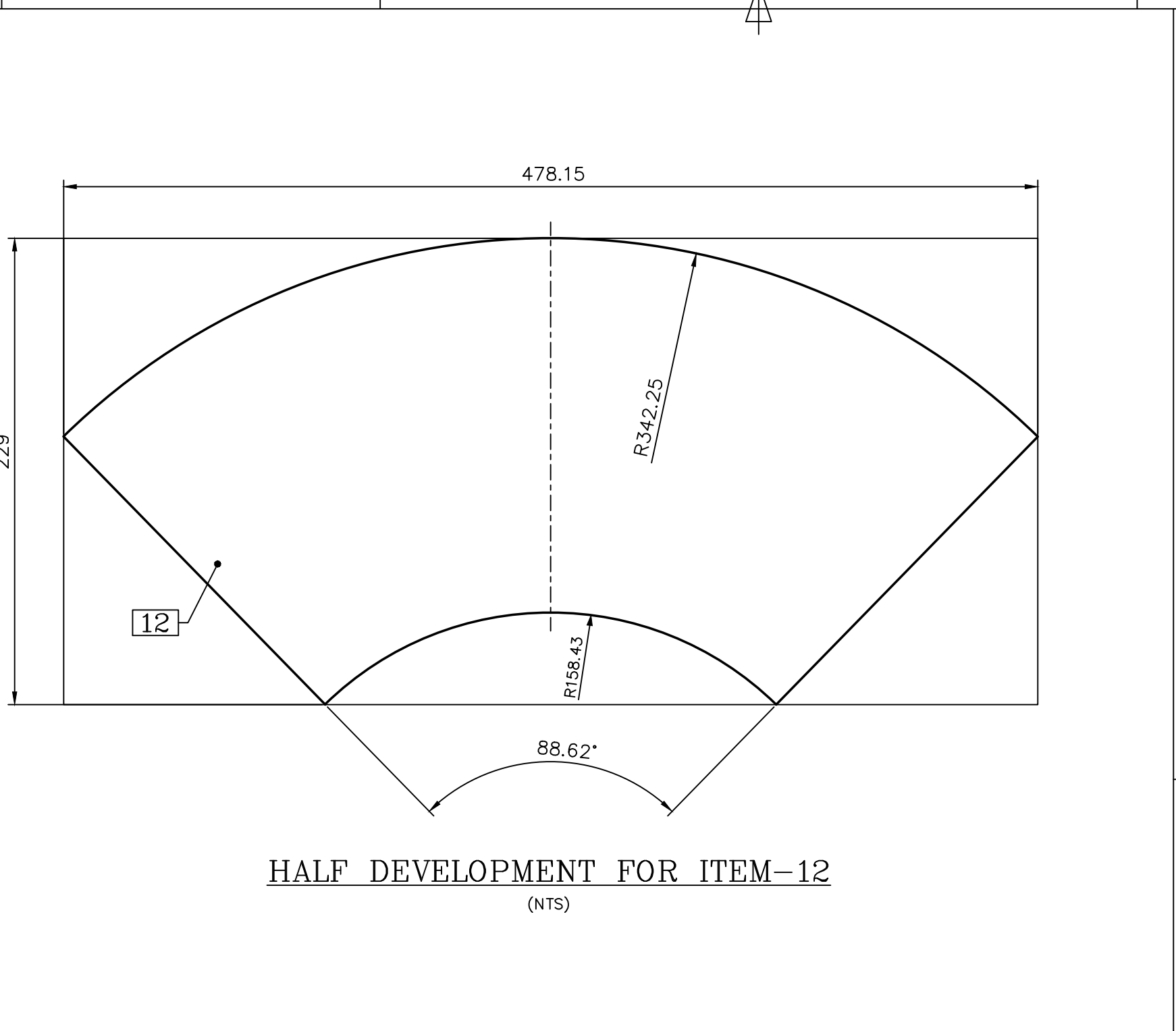
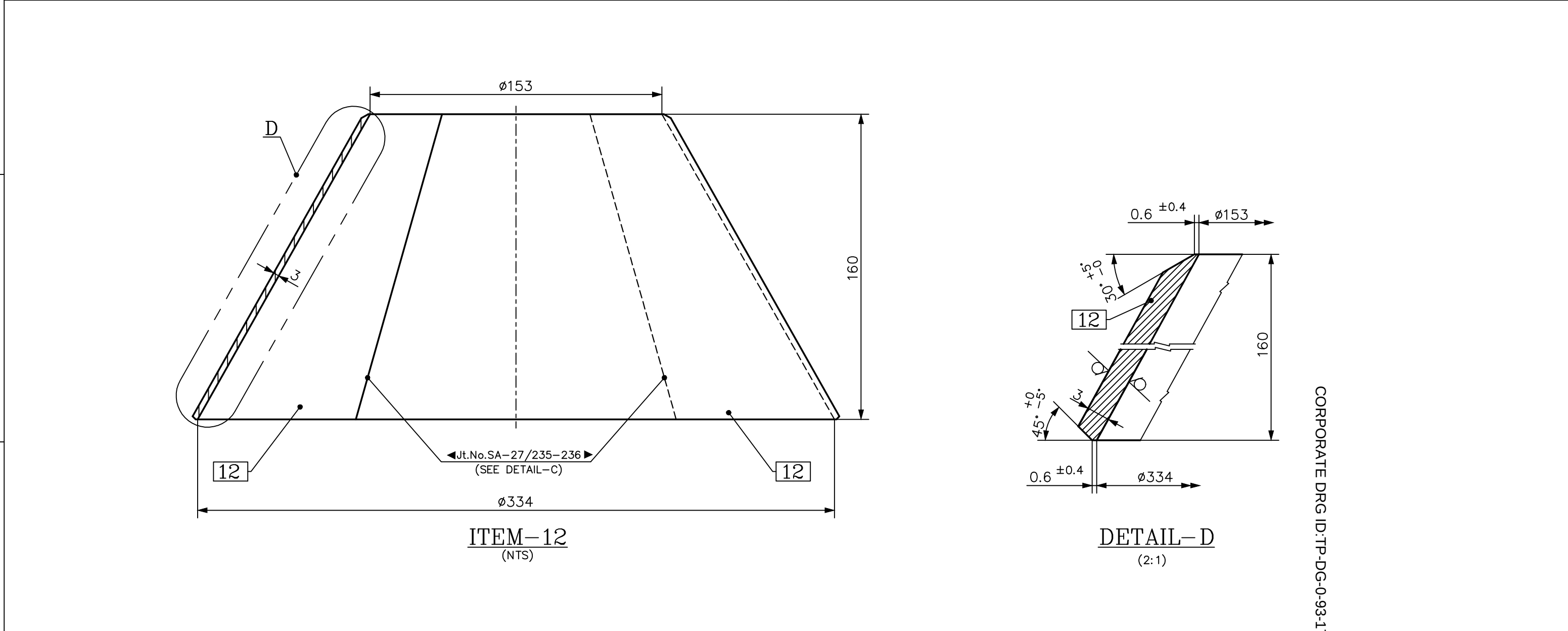
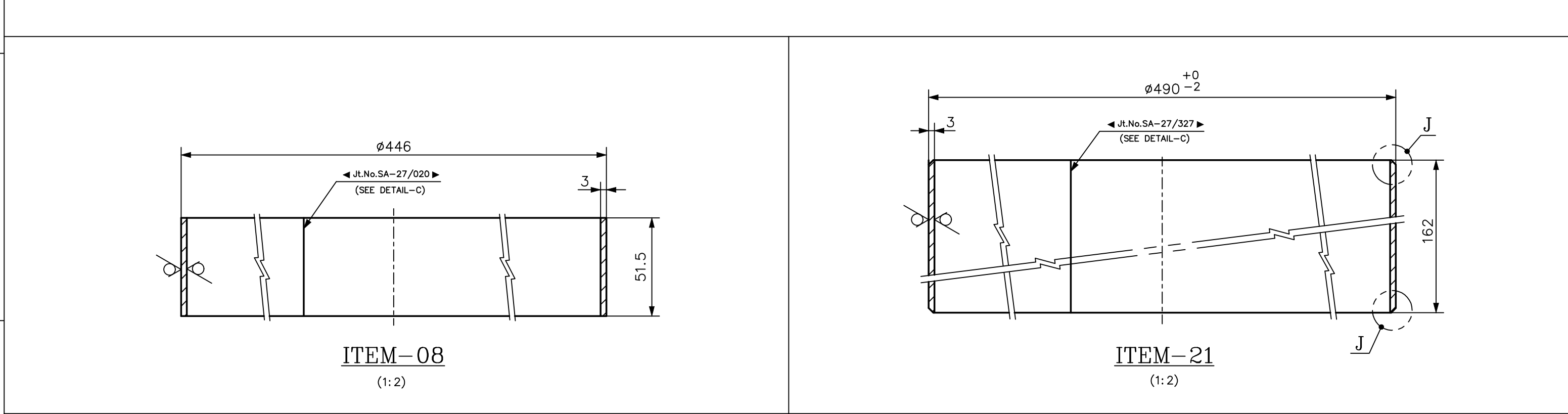
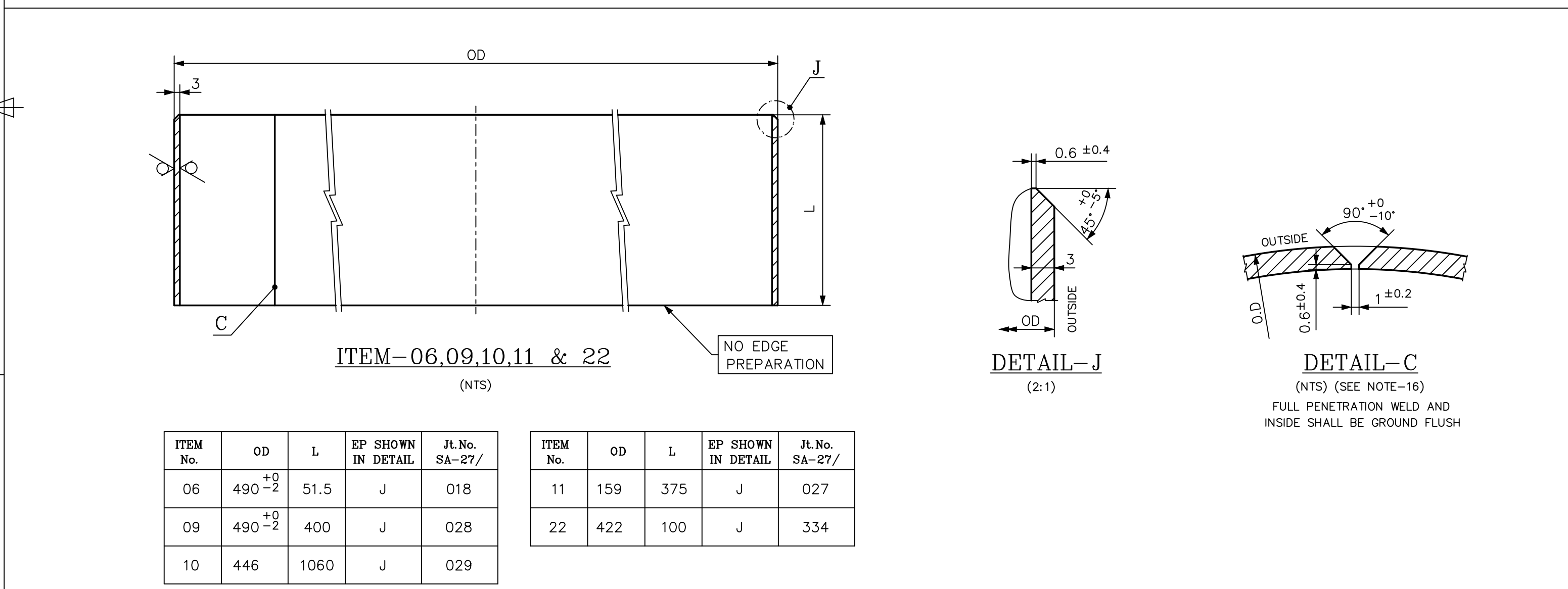
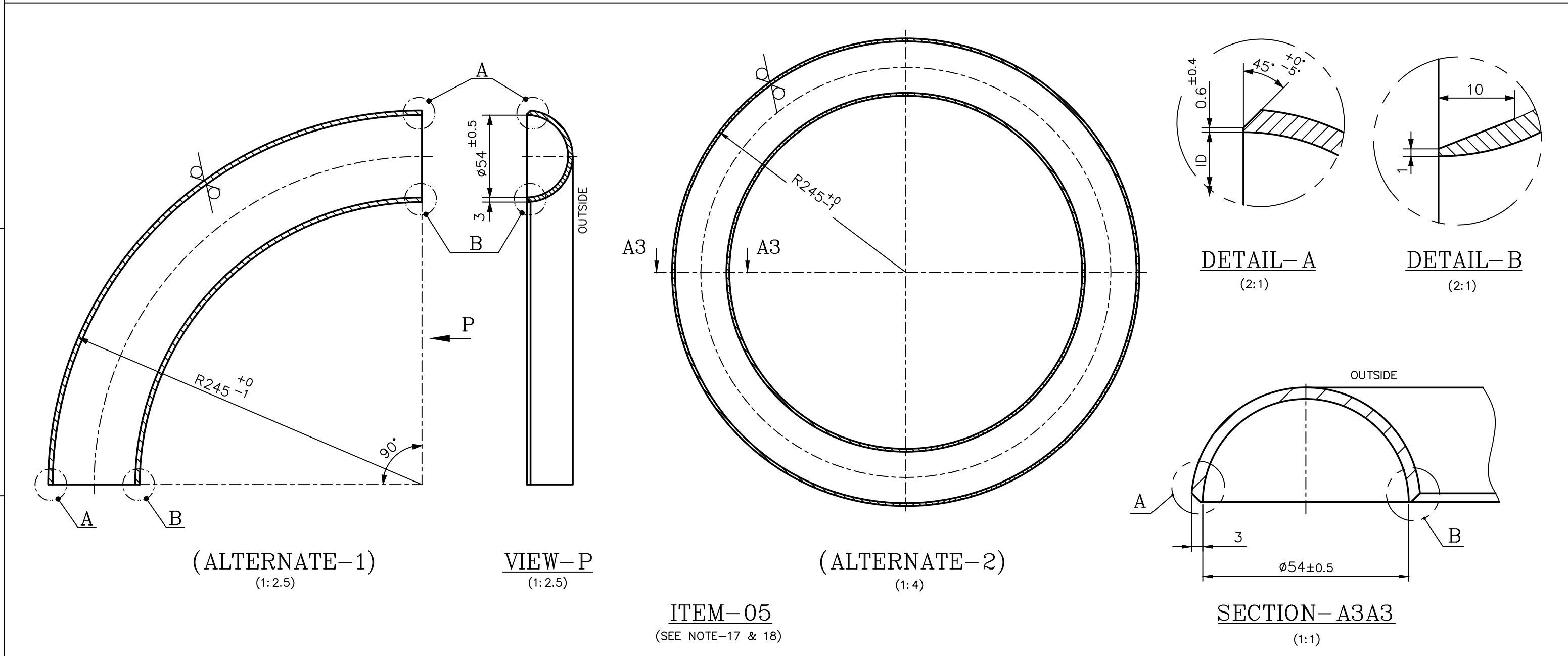
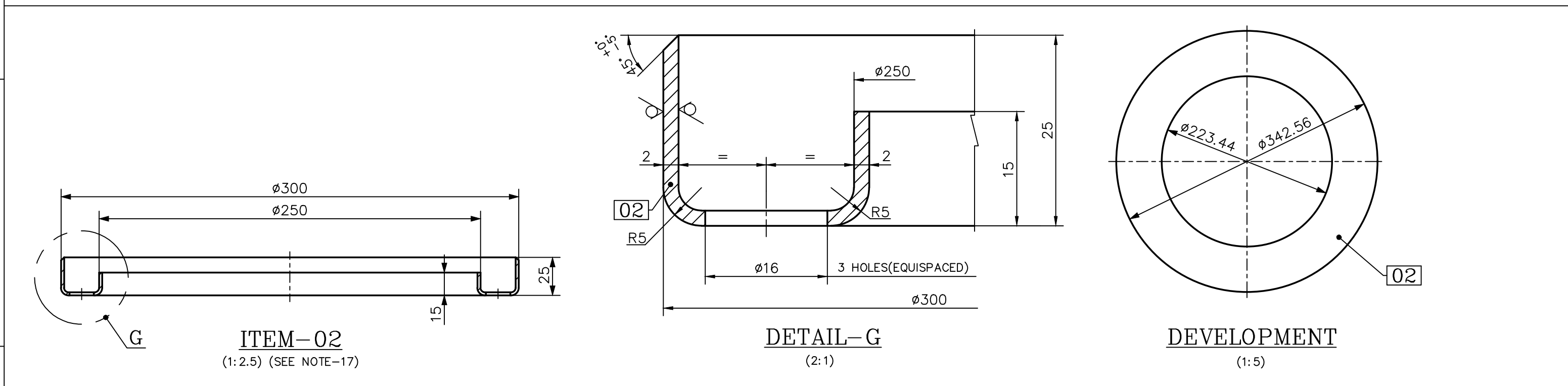
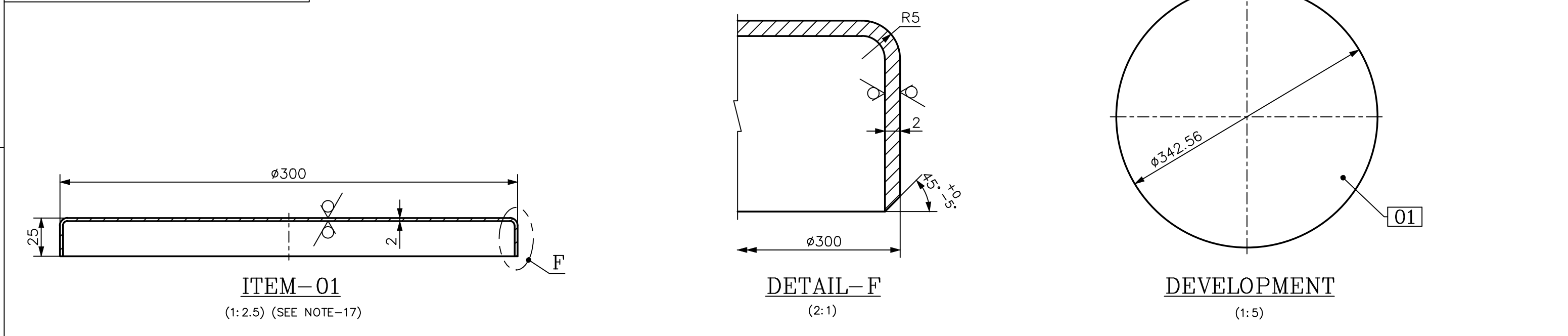




THIS DRAWING CONTAINS THE FOLLOWING
ITEM Nos. : 01, 02, 05, 06, 08, 09, 10, 11, 12, 13, 18, 19, 20, 21, 22, 24 & 25
FOR NOTES REFER DRG.No. : 0-93-171-05216/LATEST REVISION

FOR ALL OTHER DETAILS AND MATERIAL SPECIFICATION
REFER DRG.NO.0-93-171-05216/LATEST REVISION

LAST WELD JOINT No.Jt.No.SA-27/453

				TOLERANCE IF NOT SPECIFIED SHALL BE AS BELOW (REFER IS 2102-m) (FOR MACHINING)							
GENERAL TOLERANCES FOR FABRICATION				LINEAR				ANGULAR			
				0.5 TO 3	±0.1	400 TO 1000	±0.8	0 TO 10	±1°		
FOR LINEAR	±0.5	3 TO 6	±0.6	1000 TO 2000	±1.0	50 TO 50	±30'	ALL THE DIMENSIONS OF THE DRAWING ARE TO BE TAKEN FROM THE DIMENSION LINES. DIMENSIONS ARE TO BE TAKEN TO THE CENTER OF GRAVITY OF THE PART. DIMENSIONS ARE TO BE TAKEN TO THE CENTER OF GRAVITY OF THE PART. DIMENSIONS ARE TO BE TAKEN TO THE CENTER OF GRAVITY OF THE PART.			
FOR ANGLES	±1°	6 TO 10	±0.7	2000 TO 4000	±2.0	50 TO 120	±30'				
FOR MACHINING	IS 2102-m	10 TO 120	±0.3	—	—	120 TO 400	±1°				
FOR WELDING	IS 150 15920 : 1996-11	120 TO 400	±0.5	—	—	OVER 400	±1°				
REV	DATE	CHECKED	REV	DATE	ALTERED	CHANGED					
								700MW Steam Generator W.O.No.D157 TO D160-001-1-93-171-GHWP-1&2 (Customer Drg : GHWP-1&2/S011/A065/D REV 00) Customer Drg : GHWP-1&2/S011/A065/D REV 00			
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